

4

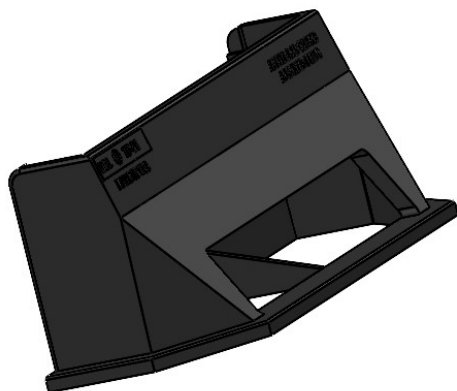
3

2

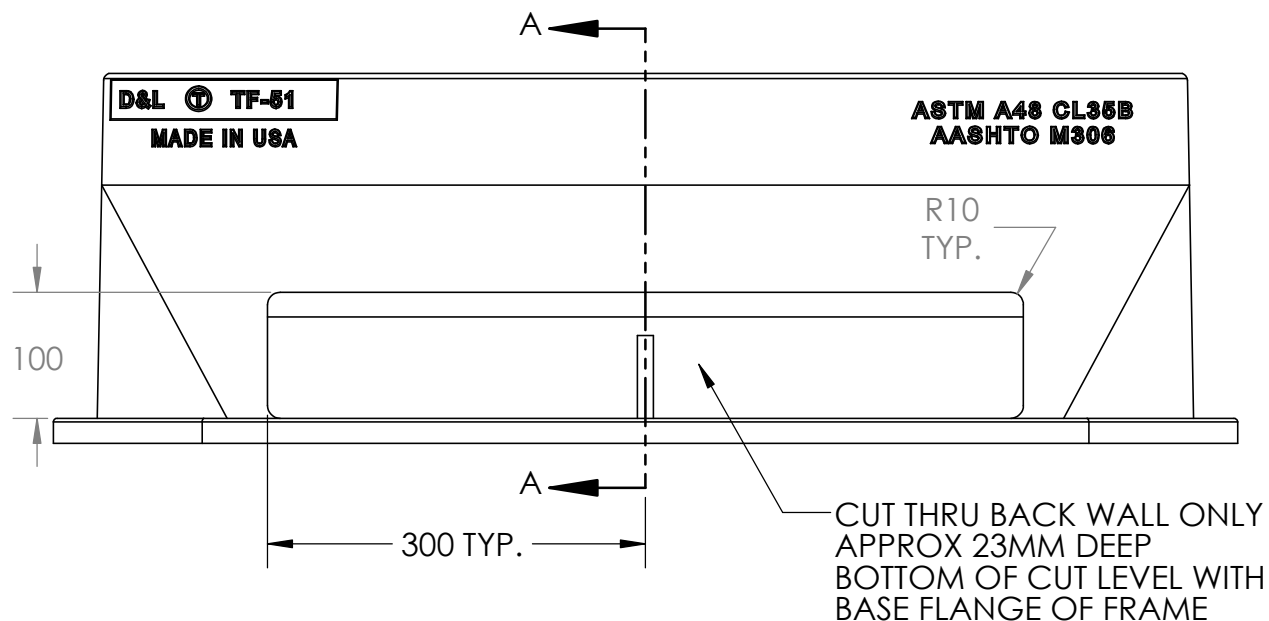
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D

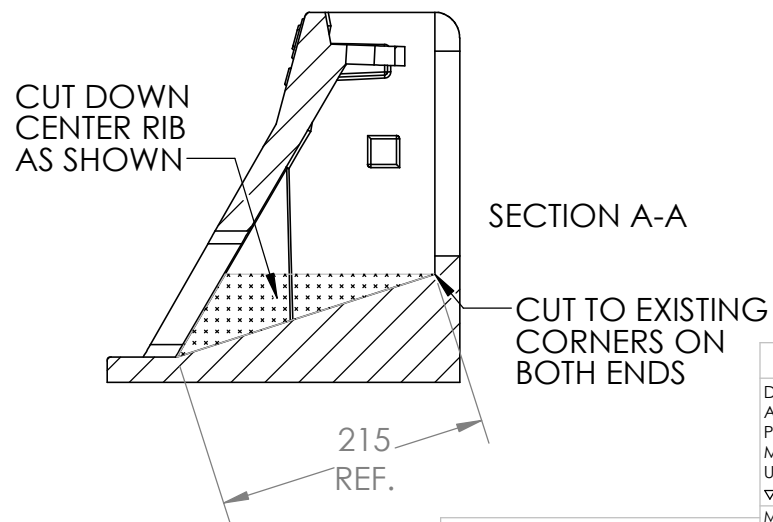
D



CUT 1



CUT 2



Side inlet F-51 AASHTO M306 Frame with cut out backside
SI-51-A-F-LK-CO

TOLERANCE	
DIMENSIONS ARE IN MILLIMETERS ALL TOLERANCES ARE $\pm 1.6\text{MM}$ PER 300MM, AND $\pm 1.6\text{MM}$ FOR MEASUREMENTS UNDER 300MM UNLESS OTHERWISE SPECIFIED ✓ DESIGNATES MACHINE SURFACE	
MATERIAL	GREY CAST IRON
FINISH	BARE
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RS	22 MAY 2024
CHECKED	RS	22 MAY 2024
COMMENTS: PLASMA OR WATER JET CUTOUT ON EXISTING TF-41SIFU FRAME		



SIZE	TITLE:
A	TF-51 SIFU REAR OUTLET MODIFICATION
SCALE: 1:6	WEIGHT: 69.0 kg
SHEET 1 OF 1	

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B

B

A

A

4

3

2

1