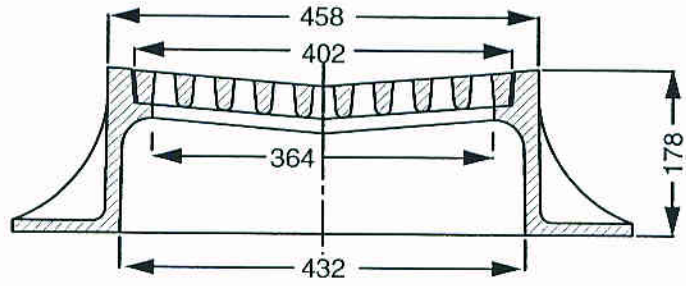
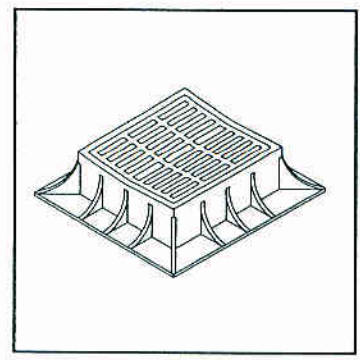
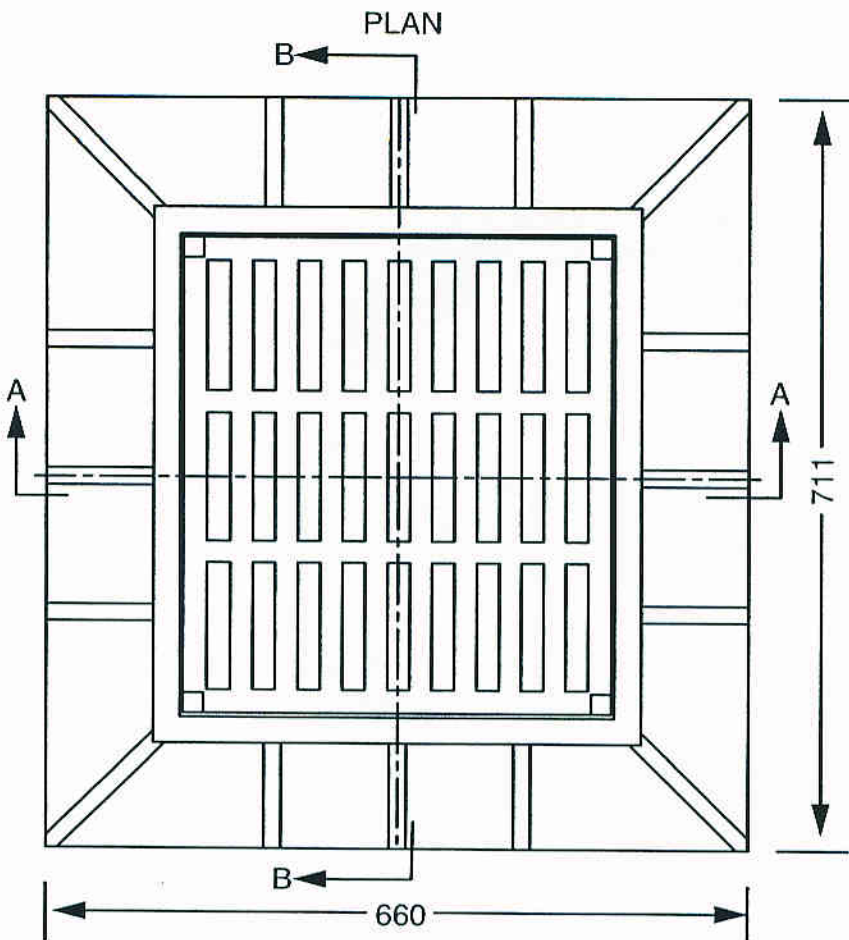


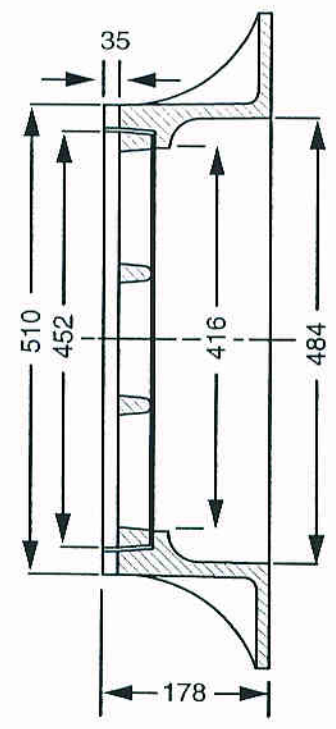


FRAME AND GRATED COVER

TF-104



SECTION A-A



SECTION B-B

ISO 9001-2000 CERTIFIED

MEASUREMENTS IN MILLIMETERS

TITAN FOUNDRY
WINNIPEG, MANITOBA